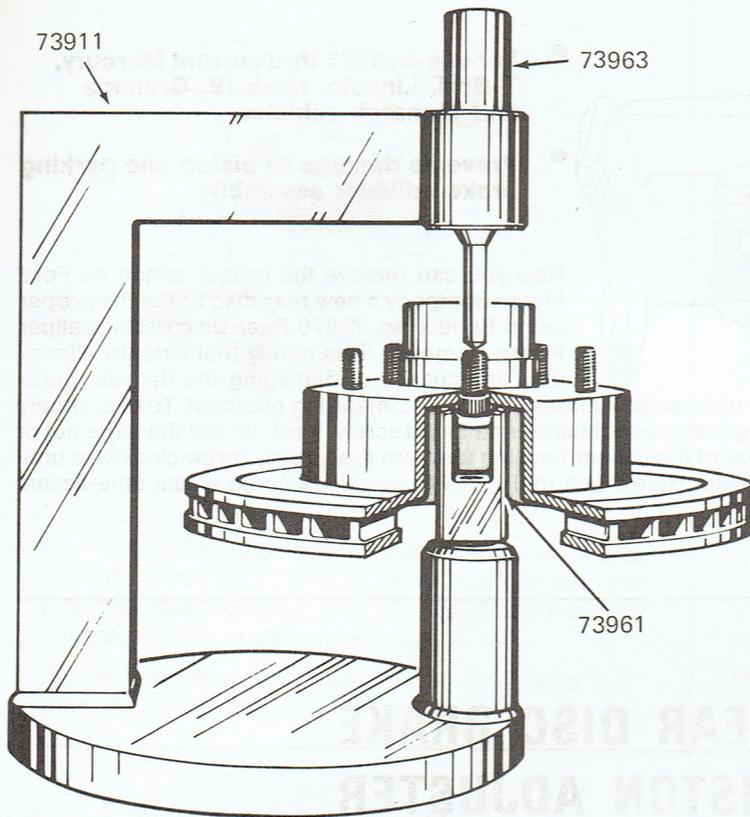
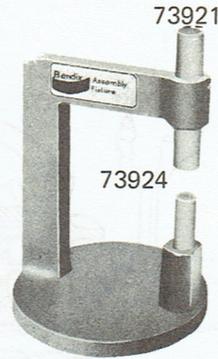


# AND HERE'S HOW IT WORKS



## HUB & DRUM FIXTURE, PART NO. 73911 CONTAINS:

one (1) each - 73915 and 73916 Peening Punches,  
73919 Rivet Set, 73921 Stud Guide and 73922,  
73923, 73924 and 73925 Support Posts.



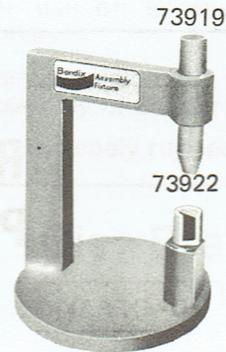
### FOR PROPER SEATING OF ALL HARDWARE

73921 is inserted  
in Guide Hole  
73924 is placed  
in Support Post Holder  
To Be used for the  
proper seating of brake  
drum with hub



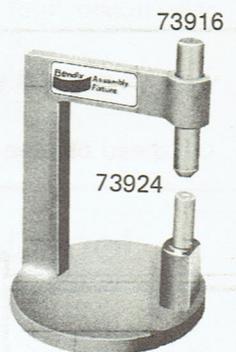
### FOR ASSEMBLING BOTH RIVET AND PILOT

73919 is inserted  
in Guide Hole  
73925 is placed in  
Support Post Holder



### FOR REMOVAL OF STUDS FROM CHRYSLER VEHICLES

73919 is inserted  
in Guide Hole.  
73922 together with  
73923 is placed in  
Support Post Holder



### FOR ASSEMBLING ALL STUD TYPE ASSEMBLIES

73916 for 1/2" diameter studs }  
73915 for 7/16" diameter studs } are used in Guide Hole  
73924 is used in Support Post Holder

## 73961 and 73963

**73961** Motor vehicle manufacturers stipulate that only one stud can be removed from a hub and rotor assembly, hence a support post for this specific operation is necessary. The brand new 73961 Disc Brake Support Post fits in the lower post holder of the Assembly Fixture as shown.

**73963** The broken stud in a hub and drum, or hub and rotor assembly can be a source of annoyance and cause provoking delays in making a proper installation. The brand new 73963, Stud Removal Tool, is the correct answer to the problem and fits in the upper guide hole of the Assembly Fixture making the removal quick and simple; or the tool can be used without the assist from the fixture.